

INSTRUCTIONS FOR REPAIR SELECTION

1. Follow the repair procedures supplied with the repair materials until you are ready to select the repair unit.
2. Using a smooth probe, carefully work it into the injury channel from the outside of the tire until the probe extends 1/4" to 1/2" inside the tire innerliner, being careful not to create a new hole.
3. Place the Patch-Plug Gauge across the tire tread next to the probe with the center point of the gauge at the center point of the injury.
4. If the shaft of the probe is within the gray area, a Patch-Plug may be used. If the shaft of the probe is within the red area, a 2-piece repair (separate patch and insert) is required.
5. Complete the repair following the repair procedures supplied with the selected repair materials.

Detailed repair procedures are contained in our catalog and on our website:
www.31inc.com

Xotra Seal[®]

Professional Tire Repair Materials

25° 25°

IN THIS AREA, USE
**COMBINATION
UNIT**

Patch-Plug Repair Unit Selection

13-381 or 13-672 13-383 or 13-673 13-382



1/8"
(3mm)



3/16"
(4.5mm)



1/4"
(6mm)

In this area, use
**2-Piece
Repair**

In this area, use
**2-Piece
Repair**



Center Point